

**Amendments to the Claims:**

This listing of claims will replace all prior versions and listings of claims in the application:

**Listing of Claims:**

1. (Currently amended) Method for the production of a book-type security document ~~with~~ having  
a book cover on an outside of the book-type security document, which is reinforced, and  
having at least one security cambric and at least one transponder unit, ~~characterized in~~  
~~that~~ said method comprising the steps of:

~~—at~~ applying at least one first laminated layer is applied on at least ~~on~~ one side of the at  
least one security cambric and on at least one side of the at least one transponder unit;  
and applying at least one second laminated layer on at least an opposite side of the at  
least one security cambric, wherein the at least one security cambric and the at least one  
transponder unit are fully encompassed by the laminated layers and a circumferential,  
closed edge is provided by the laminated layers and whereby a laminated layer sheath is  
formed,

~~—the at least one security cambric and the at least one transponder unit are fully~~  
~~encompassed by the laminated layers and that a circumferential, closed edge is provided~~  
~~by the laminated layers, and~~

~~—that a laminated layer sheath is formed~~

introducing the laminated layer sheath into a book block, a projection being produced on at least one longitudinal side of the laminated layer sheath, and

sewing the laminated layer sheath into the book block in the area of the projection.

2. (Canceled)

3. (Currently amended) Method according to claim 1, characterized in that, after complete encompassing of the at least one security cambric and the at least one transponder unit, the edge of the laminated layers ~~—after complete encompassing of the at least one security cambric and the at least one transponder unit—~~ will be is stamped to an end format, cut, or cut to size by ~~other separating methods, for example~~ laser cutting.

4. (Previously presented) Method according to claim 1, characterized in that the at least one security cambric and the at least one transponder unit are combined in one layer or that a composite is formed by several layers.

5. (Previously presented) Method according to claim 1, characterized in that at least one transponder unit is applied onto the at least one security cambric, and a composite is

formed which is encompassed by the laminated layers.

6. (Canceled)
7. (Previously presented) Method according to claim 1, characterized in that a double page for a book block is formed by the laminated layer sheath and on one side of the double page, at least one security cambric is introduced and on the adjacent side of the double page, at least one transponder unit is introduced.
8. (Currently amended) Method according to claim 7, characterized in that ~~[[--]]~~ in the a folding area of the double page, ~~[[--]]~~ a stay, a groove or a perforation is formed, and the double page is sewn into a book block in the area of the stay, the groove or the perforation.
9. (Previously presented) Method according to claim 1, characterized in that the laminated layers are glued, pressed, welded or combined with each other at least under pressure or temperature.
10. (Previously presented) Method according to claim 1, characterized in that the at least one transponder unit is personalized after the production of the laminated layer sheath.

11. (Previously presented) Method according to claim 1, characterized in that the at least one transponder unit is personalized with an algorithm forming a hash value on the basis of the ICAO line and/or of personalization data.
12. (Currently amended) Method according to claim 1, characterized in that, ~~[[ - ]]~~ after the production of a the laminated layer sheath, ~~[[ - ]]~~ at least one security characteristic is provided in the laminated layer sheath, ~~for example lasering or hole punching.~~
13. (Currently amended) Method according to claim 1, characterized in that, ~~[[ - ]]~~ during or after the production of a security document, ~~[[ - ]]~~ a value permanently deposited in the at least one transponder unit is introduced as a security characteristic.
14. (Currently amended) Method according to claim 1, characterized in that the laminated layers are produced of plastic films, ~~especially of~~ selected from the group consisting of PVC, ABS, PET-G, PET, PE, PP, PA, teslin, PC, ~~or~~ and of sandwich-type film combinations ~~especially~~ of the aforementioned materials.
15. (Currently amended) Method according to claim 1, characterized in that the at least one transponder unit comprises a chip module with an integrated antenna which is applied

[[ -]] by means of a tape automatic bonding process (TAB) [[ -]] onto at least one security cambric or one laminated layer.

16. (Previously presented) Method according to claim 1, characterized in that the at least one transponder unit comprises a chip module wherein ICs are fastened on contact elements by means of flip chip technology or by means of the conventional bonding technology, with the contact elements being electrically conductively connected with contact ends of the antenna.
17. (Previously presented) Method according to claim 1, characterized in that an un-housed IC is contacted by means of flip chip contacting directly on antenna connections of an antenna designed in a laminated layer, for the formation of at least one transponder unit.
18. (Previously presented) Method according to claim 16, characterized in that the at least one transponder unit comprises a chip module for contacting an external coil or antenna, with the coil or antenna being produced through screen printing by means of polymer and conductive pastes, through enamel-insulated metallic wires, especially by means of ultrasonic sonotrode laying technique, through insertion or lamination of an air coil into corresponding recesses, through flexible printed circuit boards in subtractive technique, through an etching technique in metallic surfaces or through an inkjet technique with a

conductive medium.

19. (Previously presented) Method according to claim 15, characterized in that the chip module is fastened by means of a casting compound between the at least two laminated layers.
20. (Previously presented) Method according to claim 1, characterized in that a chip module with integrated antenna is directly applied on a security cambric and the thickness of the at least one laminated layer is locally thinned or punched out in the area of the chip module.
21. (Previously presented) Method according to claim 1, characterized in that the at least one laminated layer is processed as a transparent film for the production of the laminated layer sheath.
22. (Currently amended) Book-type security document having a book cover on an outer side of the security document, which is reinforced with at least one security cambric; ~~characterized in that at least one security cambric~~ and at least one transponder unit which are fully encompassed by at least one first and at least one second laminated layer, ~~and that forming a laminated layer sheath is formed, fully encompassing the at least one~~

~~security cambric and the at least one transponder unit~~ wherein the laminated layer sheath is introduced into a book block and a projection is produced on at least one longitudinal side of the laminated layer sheath and that the laminated layer sheath is sewn into a book block in the area of the projection.

23. (Previously presented) Security document according to claim 22, characterized in that the at least one security cambric and the at least one transponder unit are each designed smaller than or equal to an end format of a page of a book block.
24. (Previously presented) Security document according to claim 22, characterized in that the at least one security cambric is designed as an inside page or a personalization page for a book block or as an end page.
25. (Previously presented) Book-type security document according to claim 22, characterized in that the at least one laminated layer is designed as a cover film or as an overlay film.